

WOODMASTER DRUM SANDERS

Attention, Professional Woodworkers:
THIS USA-MADE
HEAVY-DUTY DRUM SANDER IS
BUILT LIKE A TANK!



NEW!
5 MODELS
including NEW
DOUBLE-DRUM 50"
Drum Sander!

GUARANTEED to make your woodworking business MORE EFFICIENT & MORE PROFITABLE

- ✓ Heavy-duty construction & true commercial performance
- ✓ Slashes sanding time by 90%
- ✓ Wide-Belt performance at 1/3 the price
- ✓ Perfect surface quality quickly, easily & affordably

SANDING PROBLEM:

Pro woodworkers are caught in a time-and-money bind. You can't spare the time hand-sanding takes... can't tolerate poor-quality finishes... can't put up with hobby-quality imported sanders...yet, unless you run a large shop, you can't justify an expensive wide-belt sander.

Professional woodworkers' SANDING PROBLEM is five-fold

- 1. HAND SANDING** is slow drudgery that sucks up 60% of your shop time.
- 2. HAND SANDERS** cause ripples, high/low spots that are impossible to avoid when using palm or belt sanders.
- 3. IMPORTED SANDING EQUIPMENT** is hobby quality, not heavy or durable enough to produce professional quality.
- 4. PRO-QUALITY WIDE-BELT SANDERS** cost \$7,000 - \$25,000 putting them out of reach for average shops.



The biggest problem of all...

- 5. YOUR EARNING POWER IS CAPPED** due to time-consuming methods of producing less-than-perfect finishes.

Woodmaster Drum Sander

SANDING SOLUTION:

Wide-Belt Performance for Just 1/3 the Cost

IF YOU COULD have wide-belt sanding performance, your sanding time would be slashed and your finish quality would increase. So would your profits.

NOW YOU CAN have high-value, wide-belt performance at a low price with the Woodmaster Drum Sander.

Wide, Precise Drum Sanding

Handling workpieces up to more than four feet wide, the Woodmaster Drum Sander is serious equipment for serious woodworkers. Thanks to its impressive size, solid steel integrity, and premium quality components, it produces wide-belt quality finishes at just 1/3 the cost.

High Value & Low, Factory-Direct Prices

We build Woodmasters in Kansas City, USA. We don't use dealers; you buy direct from our factory and save because we eliminate the middleman and pass the savings along to you. It's an excellent value for small-to-medium shops: at last it's affordable to make the jump from slow hand sanding to fast and efficient mechanical sanding.

Pathway to Bigger Profits

Many shops' incomes are capped because they can't produce quality work at the quantity necessary for growth. Now, thanks to the Woodmaster Drum Sander solution, you can slash your sanding time by 90% and increase your finish quality at the same time. Can the bigger profits you want be far behind?

Woodmaster Owners Say...

"With the Woodmaster, it's so easy to keep boards the same thickness. No ripples or low spots."

— Benton Rosenberry, Tecumseh KS

"My Woodmaster paid for itself many times over. I'd be lost without it because hand sanding takes so long and is so tedious."

— Stan Davenport, Idaho Falls ID

"I have five Woodmaster Drum Sanders and production is up 175%."

— Tom Koshon, Jarrat VA

"I don't care how good a woodworker you are, belt sanders are going to leave waves. I haven't gotten waves since I got my Woodmaster."

— Robert Seward Sr., Medow Lands PA

"I'd recommend Woodmaster to anyone, no ifs, ands, or buts. If you're thinking about it, buy it."

— Randal Johnson, River Falls WI

"You get what you pay for. If you want something cheap, you can buy my Performax®."

— Mark Sprague, W. Dover VT

Woodmaster is **BUILT LIKE A TANK**

• *Heavy-Duty Construction* • *True Commercial Performance*



Woodmaster's top features guarantee it:

YOU'LL BOOST YOUR PROFITS 3 WAYS

Profit-Booster #1: FASTER PRODUCTION

The average shop spends 60% of its time hand sanding! You can SLASH that time by 90% and turn out far more work in less time.

Profit-Booster #2: BETTER QUALITY

It's impossible to sand by hand or with a belt sander without leaving waves and ripples. The Woodmaster produces perfectly flat, smooth, consistent finishes every single time.

Profit-Booster #3: REDUCED LABOR COSTS

Other sanding methods are fussy. It's EASY to produce premium finishes with the Woodmaster. That means less experienced workers can turn out the excellent quality of work you demand.

"The Woodmaster Drum Sander is COMPARABLE TO A WIDE BELT SANDER."

"I didn't agree but..."

"I've operated Colt Furniture Shop full time for 15 years. I custom-make reproduction furniture: pencil post beds, chests of drawers, windsor chairs, tables. I wanted a wide belt sander to give me surface consistency. Woodmaster said all I needed was their drum sander. I didn't agree but I was amazed when I got it how good a job it did. That was a 38". The day I found out about their 50" model, I sold my 38" to a friend because I do a lot of dining room tables that are 44" wide. He's still using it.

Anybody who uses Mahogany, Walnut, Oak, or Cherry knows when you send it through a planer, you get 'pick marks' — rough areas where the wood is not taken off cleanly. It's almost impossible to sand that out without it showing. I keep 80-grit sandpaper on my sander at all times. I plane it down to about an inch, glue my panels together, and finish it up on the Woodmaster. That gets rid of the glue lines and the pick marks.

"I need variable feed rate."

I once looked at a Grizzly® sander; a guy was selling it for \$600. He told me he had never been able to get the paper to stay on. He called Grizzly® and they offered him no help at all. The clips they use are a real pain to get on and they're nearly impossible to make stay on. It also has a fixed rate of speed. I need a variable feed rate so I can change the feed depending on what type of wood I'm using. I'm going for quality so I keep the feed slow, under 10' a minute.

Lot of machine for the money.

Woodmaster's a good machine. It truly does the job they advertise it will do. It gives you a good surface at a good price. It is comparable to a wide belt sander, in my opinion. It saves a lot of time, especially on glue-ups, and the paper is easy to put on. I don't know anywhere else you can get that much machine for anywhere close to that price."

— Frank Aycock, Rocky Mount NC



How to get a WOODMASTER FOR FREE... And earn THOUSANDS more in profits!

It's easy: put a Woodmaster on your shop floor. You'll save on labor, increase production, and boost profits — more than enough to pay for the Woodmaster AND make many thousands in profit!

You'll Increase Production Income:

Because you've cut sanding time from 120 min./day to just 12 min, you now have 108 extra minutes (1-3/4 hrs.) each day for production without paying additional labor. If your shop is earning \$500 each 8-hour day (\$125,000/year), you're earning \$62.50 per hour. Add 1-3/4 productive hours per day and your hourly earnings jump to \$76, your daily earnings rise to \$609, or \$152,250 a year — a \$27,250 profit boost!

You'll dramatically boost your profits.

Combine labor savings and increased production income and you're now \$31,975 more profitable than before you got your Woodmaster!

You'll reduce sanding labor expense.

	Hand Sanding	Woodmaster Drum Sanding
Hourly Wage You Pay:	\$10.00	\$10.00
x 1.5 = Your Actual Expense per Hr.	\$15.00	\$15.00
Sanding Time per Day	120 min.	12 min.
Hr. expense x sanding time =		
Your Actual Expense per Day	\$30.00	\$3.00
x 250 days = Your Actual		
Expense per Year	\$7,500	\$750.00
YOUR ANNUAL LABOR SAVINGS:		\$6,750 90% Savings!
Shop Income per Day	\$500	\$609
x 250 days = Gross Income Per Year	\$125,000	\$152,250
YOUR INCREASED PRODUCTION INCOME:		\$27,250 18% Boost!
YOUR TOTAL INCREASED PROFIT PER YEAR:		\$31,975 20% MORE PROFIT!

100 hrs. hand sanding = 2 hrs. with a Woodmaster

"I spent over 100 hours sanding a toy chest I built for my granddaughter when a friend of mine told me it wouldn't take him 2 hours with his Woodmaster Drum Sander. I went to see it and was so impressed I purchased one. It's amazing what it'll do and it cuts my time by 2/3 or better.

I've never encountered a warranty like Woodmaster's. They go out of their way to help. If you call another company, you pay for the call. Woodmaster has a toll free number. I'm happy with my purchase. I run an excavating business in the summer and in the winter I build furniture in my shop. I can't wait for winter to come again! My advice to others: Woodmaster should be your first choice. It's a superb machine."

— Robert Goldie, Lisbon, NY



"Paid for itself on the first job."

"My Woodmaster Drum Sander paid for itself on the first job. It saved me all the handwork as I built cabinets, cutting my time in half. I glued together maple-framed doors and sanded them nice and even with consistent thickness and finish. The Woodmaster is helping me make money. That's why I bought it: to make working more profitable...and it does. If someone wanted to try it, they could come on over and run it."

— Steven Olson, Warren OR



Fine Woodworking Magazine
tested drum sanders and reports,

"WOODMASTER GETS MY TOP VOTE!"

We were very pleased to get an A+ "report card" in Fine Woodworking Magazine a few issues back. Here's what they wrote, reprinted by permission of the author and the magazine.

Drum Sanders for the small shop

— by Roland Johnson

To get a finished surface on wood, I use whatever it takes: hand planes, scrapers, sanding blocks, belt sanders, or any combination thereof. But for really big jobs, I take a truckload of milled lumber down the road to the local cabinet shop and have it run through a wide-belt sander. I'd love to own one of these machines, but they cost as much as a new car so I've been looking closely at drum sanders, which are affordable.

I recently spent a week in the Fine Woodworking shop using a number of drum sanders and comparing the two different types: cantilevered (open sided) and closed frame.

The closed-frame machines are workhorses.

For busy shops, closed-frame sanders...may make more sense than the lighter-duty cantilevered machines. Closed-frame machines are stiffer and can handle more powerful motors, and that translates to more aggressive and faster sanding.

Continued on p. 18

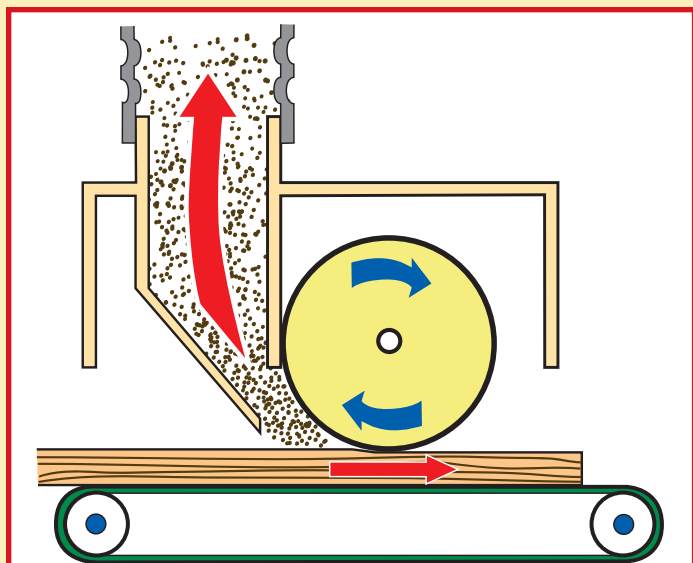


"Of the closed-frame machines, the Woodmaster 2675 gets my top vote."

Q Why is Woodmaster the ONLY Drum Sander with "BOTTOM-DRAW" DUST COLLECTION

the same system found on industrial wide belt sanders?

A Because efficient sawdust removal is key to efficient sanding & l-o-n-g paper life. If sawdust isn't pulled away from the drum it loads paper. Sawdust-loaded paper can't sand – it glazes over and heats up. Heat causes the glue to weaken and the grit to come loose. You'll find bottom-draw dust collection on industrial wide belt sanders costing as much as \$100,000...but Woodmaster is the ONLY drum sander – BAR NONE – with this critical advantage.



Woodmaster Drum Sanders:

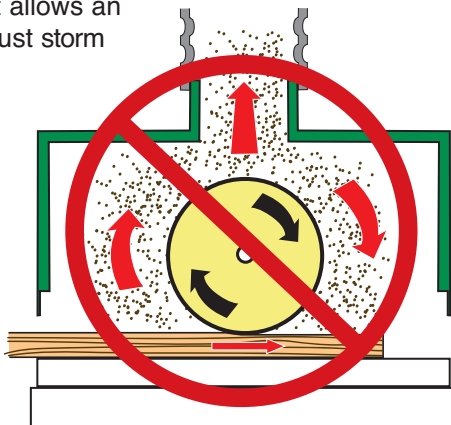
BOTTOM-DRAW Dust Collection System

Woodmaster's internal dust chute draws from the **BOTTOM** of the drum. The moment sawdust is created, it's efficiently vacuumed away. Paper stays cleaner and cooler far longer.

Common Drum Sanders:

TOP-MOUNTED Dust Collection Systems

Drawing sawdust from the **TOP** of the drum is an easier design to build – hence it's used in cheaper sanders. But it allows an uncontrolled dust storm inside, causing sandpaper to load, heat, and lose grit.



Woodmaster Drum Sander **BUILT LIKE A** *Massive...all steel...durable*

- **Positive depth adjustment** – as fine as 1/64" with a quarter-turn of handle.
- **Accurate scale** gives precise finished board thickness.
- **Dust removal system** removes sawdust from the bottom of the drum before it can load paper.
- **Spring loaded, industrial rubber pinch rollers** won't pinch or damage workpiece.
- **Heavy-duty industrial conveyor belt** is textured for maximum traction and control.
- **Optional Reversing Kit** changes the direction of workpiece travel, saving you time and effort.



- **Heavy gauge steel stand** is standard equipment. Nothing to buy or build.

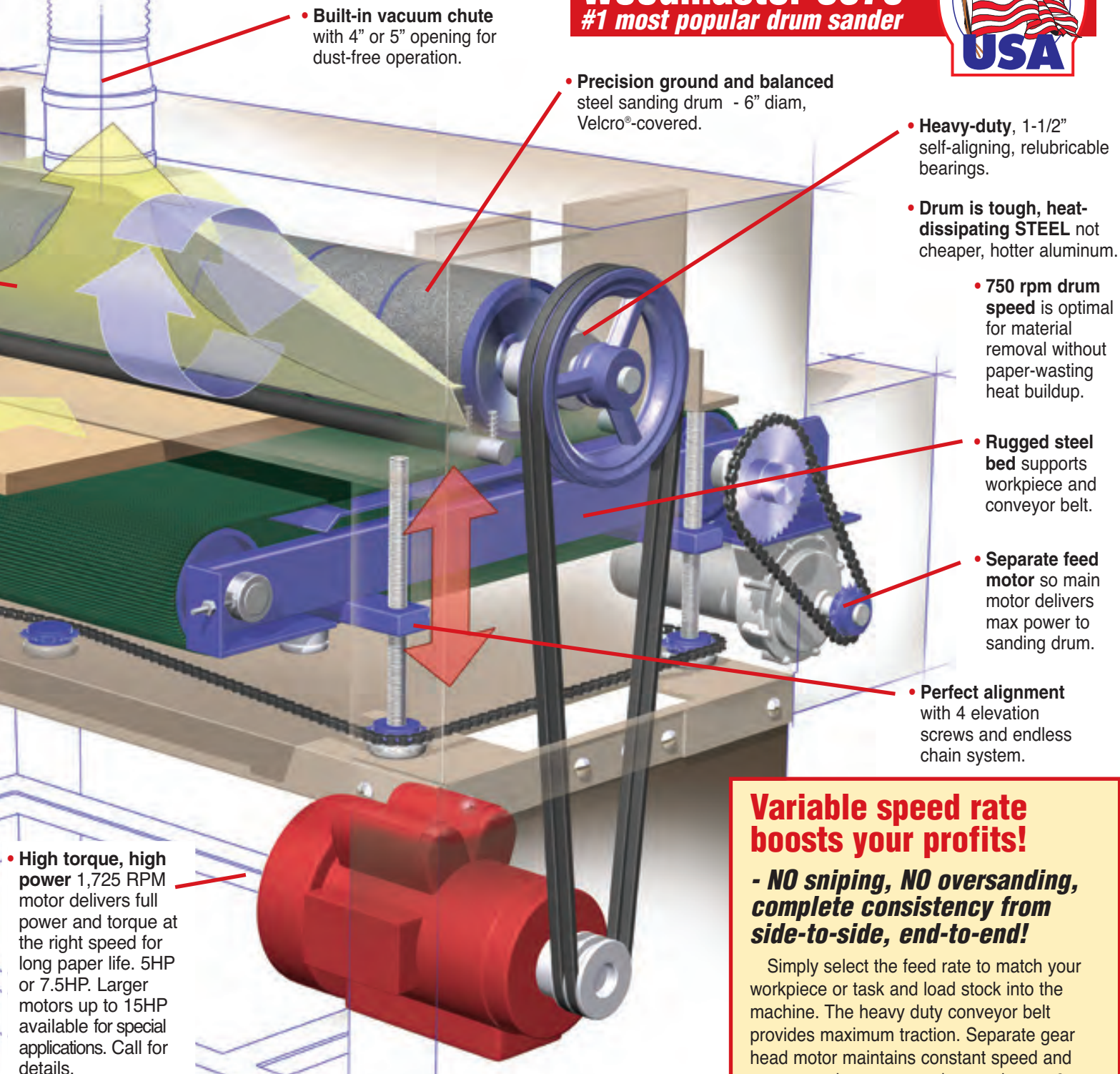
**Rated "TOPS" by
Fine Woodworking Magazine
in tests vs.
Performax® & Grizzly®!**

TANK

...dependable!

Woodmaster 3875

#1 most popular drum sander



- Built-in vacuum chute with 4" or 5" opening for dust-free operation.

- Precision ground and balanced steel sanding drum - 6" diam, Velcro®-covered.

- Heavy-duty, 1-1/2" self-aligning, relubricable bearings.

- Drum is tough, heat-dissipating **STEEL** not cheaper, hotter aluminum.

- 750 rpm drum speed is optimal for material removal without paper-wasting heat buildup.

- Rugged steel bed supports workpiece and conveyor belt.

- Separate feed motor so main motor delivers max power to sanding drum.

- Perfect alignment with 4 elevation screws and endless chain system.

Variable speed rate boosts your profits!

- NO sniping, NO oversanding, complete consistency from side-to-side, end-to-end!

Simply select the feed rate to match your workpiece or task and load stock into the machine. The heavy duty conveyor belt provides maximum traction. Separate gear head motor maintains constant speed and torque at whatever speed you select — 0 to 16 feet per minute.

Take a CLOSER look at Woodmaster's unique features...>

EXCLUSIVE WOODMASTER FEATURES make the Woodmaster Drum Sander **DIFFERENT & BETTER** than any other

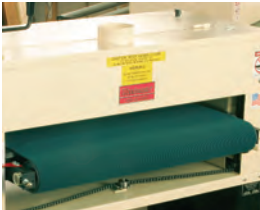
- **Variable-Speed Feed Rate** Turn the dial and fine-tune the speed at which your board passes through the machine — from 0' to 16' per minute and anywhere in between. Match the feed rate precisely to your specific task. Tough, knotty, heavily grained, or rough-cut surface? Go slow for maximum sanding action. Smooth, fine grained wood, or finish sanding? Go as fast as you like and get smooth-as-glass results.



- **High-Efficiency Dust Removal System** Instead of drawing dust from the top of the drum as imported drum sanders do, Woodmaster draws from the bottom of the drum, the same as expensive wide-belt sanders. Dust is removed before it can rotate and load the paper. This means up to 30% longer paper life.

- **Industrial Conveyor Belt System**

Our heavy-duty rubber conveyor belt is the same as those used on industrial wide-belt sanders, providing optimum grip without marring your wood's surface. Our belt is designed to be self-aligning to minimize maintenance.



- **Large, Machined, Dynamically-Balanced Drum** Our sanding drums are 20% larger than ordinary sanders' drums. More surface area means more sandpaper in contact with more wood at any given time for more efficiency and less heat buildup. Machining ensures perfect roundness and trueness. Dynamic Balancing means no chatter or vibration.
- **Steel Drum — not Aluminum** Steel sheds and disperses heat more rapidly and efficiently than aluminum used in other drum sanders.



Aluminum drums can easily flex, and they get hot and stay that way. We use steel because reducing heat extends sandpaper life and overall performance.

- **Optimum 750 RPM Drum Speed** 3-M Corp., leading sandpaper manufacturer, conducted studies and concluded that with 6" dia. drums, 750 RPM is the optimum speed for sanding efficiency and long paper life. Hence, all our drum sanders turn at that specific speed. Other sanders turn twice as fast which degrades and loads sandpaper unnecessarily.
- **High Torque, High Power, 1,725 RPM Motor** Motors come in two main styles: 1,725 RPM and 3,450 RPM. We use the slower, more expensive one because it provides full power and torque at the right speed for long paper life.



Other manufacturers use the less expensive, faster motor...then gear it down to with subsequent loss of power and torque.

- **Hook & Loop Paper Fastening System**

Hook & Loop on Felt is the best paper fastening system. Paper changes are faster, easier, and more secure than common clip & spring systems. Hook & Loop conserves paper two ways: first, paper is insulated from destructive heat by a layer of felt. Second, paper won't stretch and lose grit as it does with clip & spring systems which take up the slack after the paper has stretched — after the damage is already done!

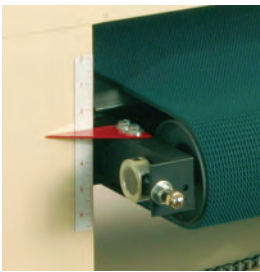




- **Four-Tower, Single-Crank Height Adjustment** Our four 3/4" Elevation Screws are perfectly synchronized by an endless roller chain. As you turn the single top-mounted crank, the bed is raised or lowered precisely, with uniform trueness.

- **Easy-Read Depth Scale**

No more guesswork about finished thickness or how much wood you're taking off. Our conveniently-mounted Depth Scale gives you instant, accurate readings.



- **Heavy-Duty Self-Aligning 1-1/2" High-Speed Bearings** You've got dependable support at each end of the drum: self-aligning, extra-tough, oversized bearings. Never need adjustment, built for years and years of hard work.
- **Spring-Loaded, Non-Marring, Industrial Rubber, Pinch Rollers** To avoid marking or ruining workpieces, Woodmaster rollers are made with specially-formulated, light grey rubber, not black rubber as found on other sanders. No slipping, no marring, perfect alignment, no adjustment needed.
- **Heavy-Duty Steel Stand** Our heavy-gauge steel Stand is an integral part of the Woodmaster. Your sander is given stable support, at the right height, and you don't pay extra for it.



- **Massive Construction** Woodmasters are built with heavy-gauge steel components. Our machines tip the scale at 590 to 1,396 lbs. depending on model. All this mass yields smooth, stable operation. So smooth, in fact, you can stand a nickel on edge while your Woodmaster is sanding.

- **Optional Reversing Kit** Add a Reversing Kit (optional) and never again hike between infeed and outfeed. Flip the switch just as your workpiece is about to exit the output and the Conveyor Belt reverses direction. Back it comes for another pass. You save steps, save time, too.



- **Many Woodmaster Accessories Available** We stock the Woodmaster Dust Collection Systems and Components, Mobile Bases, Extension Tables, and Sandpaper of course. All are top quality and increase productivity. And Accessories ship FREE when ordered with your Woodmaster.



Woodmaster's 4-POINT HEAT REDUCTION SYSTEM

kills the heat that kills sandpaper

Heat kills sandpaper. Sanding is all about friction and that means heat. But, when paper gets hot it stretches. Worse yet, the glue degrades and the grit comes loose. Your valuable paper loads up and wears out prematurely. The trick to long sandpaper life is to MANAGE the heat with our Heat Reduction System.

- 1 **STEEL Drum** prevents heat build-up common with aluminum drums.
- 2 **Optimum Drum Speed** 750 RPM as recommended in 3-M® studies.
- 3 **Hook & Loop** fastening with felt backed sandpaper for insulation.
- 4 **Vacuum Chute** at base of drum draws heat away immediately.



5 Woodmaster Drum Sanders to choose... **WHICH ONE'S RIGHT FOR YOU?**

**Made In
USA**

SINGLE DRUM *Classic workhorses found in thousands of shops!*

COMPACT **Woodmaster Model 2675**

Our Smallest & Lowest Priced Woodmaster



MID-SIZED

Woodmaster Model 3875

Serious Equipment for Mid-Size Shops



EXTRA-WIDE FOR VERSATILITY

Woodmaster Model 5075

Big Capacity – Over 4' Wide



DOUBLE DRUM *High production: primary & finish sanding in 1 pass!*

MID-SIZED DOUBLE DRUM

Woodmaster Model 3875-X2

Double-Drum Advantage for Mid-Size Shops

DOUBLE DRUM



BIGGEST & BEST DOUBLE DRUM

Woodmaster Model 5075-X2

4 Times the Sanding Area Per Pass as our Smallest Drum Sander

DOUBLE DRUM



NEW!

Most Compact and Most Affordable

Our smallest drum sander offers many advantages for cabinetmakers and woodworkers who make projects up to 2 feet wide. You get a space-conserving, compact machine that's every inch a rugged Woodmaster Drum Sander — equipped with all the features of our larger machines and the best warranty in the business — at a very affordable price.

2675 Key Features:

- Sands work up to 25" wide
- Variable-Speed Feed Rate
- High-Efficiency Dust Removal System
- Industrial Conveyor Belt System
- Dynamically-Balanced Steel Drum
- Optimum 750 RPM Drum Speed
- High Torque, High Power 5HP Motor
- Hook & Loop Paper Fastening System
- Four-Tower, Single-Crank Height Adjustment
- Heavy-Duty Self-Aligning Bearings
- Spring-Loaded Industrial Rubber Pinch Rollers
- Heavy-Duty Steel Stand

2675 Advantages:

- Compact for small shops
- Lowest priced Woodmaster
- Same features as larger models
- 100% Woodmaster quality



Woodmaster Owners Say...

"100% more efficient"

"I make one-of-a-kind furniture, weaving 10 or 12 different types of wood together. I owe my business and livelihood to Woodmaster. It makes my work 100% more efficient because without the sander I can't do the work. I work with the best equipment and come out with the best results. The Woodmaster is the very best machine for what I do."

— Wes Millard, Talent, OR
Woodmaster 2675 Owner

MODEL	Model 2675
Maximum width	26"
Stock thickness range	0 to 5-1/4"
Shortest sandable stock	7"
Pinch rollers	1-1/2" dia., non-marking, molded rubber
Rate of feed	0' to 16' per minute
Sanding head	6" diameter, dynamically balanced, precision-machined steel
Bearings	1-3/16", self-aligning
Bed size	32" x 26"
Sanding paper	6" x 105", felt backed
Power required	30-amp service
Motor & drive system	Complete 5HP power package includes 220V, 23 amp, single phase 1725 RPM, totally enclosed ball bearing motor, switch, cord, plug, V-belt, pulley.
Size	37" w x 35" d x 39" h
Weight	590 lbs.

Serious Equipment for Mid-Size Shops

Our mid-size drum sander is an excellent choice for mid-size shops that make projects as wide as 3 feet. This is the mainstay of the hard-working shop: virtually every workpiece will be put through it. You get a wide work area and every one of Woodmaster's industry-best features...and our "can't-be-beat" warranty.

3875 Key Features:

- Sands pieces up to 37" wide
- Variable-Speed Feed Rate
- High-Efficiency Dust Removal System
- Industrial Conveyor Belt System
- Dynamically-Balanced Steel Drum
- Optimum 750 RPM Drum Speed
- High Torque, High Power 5HP Motor
- Hook & Loop Paper Fastening System
- Four-Tower, Single-Crank Height Adjustment
- Heavy-Duty Self-Aligning Bearings
- Spring-Loaded Industrial Rubber Pinch Rollers
- Heavy-Duty Steel Stand

3875 Advantages:

- Serious performance for mid-size shops
- Generous sanding width
- Wide enough to mount the drum with 2 different grit papers
- Same features as larger models
- 100% Woodmaster quality



Woodmaster Owners Say...

He traded up to 38"

"This is my second Woodmaster Drum Sander — I traded up to 38" from a 26" Woodmaster. The sander boosts my production. It saves me tons of time on hand sanding, especially on wide panels. I even sand glued-up panels for others: they know when the sun shines on panels I've sanded you don't see any imperfections."

— David Shaffer, Plymouth, WI
Woodmaster 3875 Owner

MODEL

Model 3875

Maximum width	38"
Stock thickness range	0 to 5-1/4"
Shortest sandable stock	7"
Pinch rollers	1-1/2" dia., non-marking, molded rubber
Rate of feed	0' to 16' per minute
Sanding head	6" diameter, dynamically balanced, precision-machined steel
Bearings	1-1/2", self-aligning
Bed size	32" x 38"
Sanding paper	6" x 144", felt backed
Power required	30-amp service
Motor & drive system	Extra heavy-duty 5HP power package includes 220V, 23 amp, single phase, 1725 RPM, totally enclosed ball bearing motor, switch, cord, plug, V-belt, pulley.
Size	49" w x 35" d x 41" h
Weight	760 lbs.

“Big 50” Gives You More Width & More Versatility

Over 4 feet wide, our “Big 50” is big on size, power, quality, and performance. Who buys the Big 50? Bigger shops that run larger projects, woodworkers who want ultimate flexibility to run big and small workpieces, and those who want Woodmaster quality on a BIG scale. The name says it all: it’s big, it’s 50” wide, and it’s Woodmaster quality through and through.

5075 Key Features:

- Sands workpieces up to 49” wide
- Variable-Speed Feed Rate
- High-Efficiency Dust Removal System
- Industrial Conveyor Belt System
- Dynamically-Balanced Steel Drum
- Optimum 750 RPM Drum Speed
- High Torque, High Power 7-1/2HP Motor
- Hook & Loop Paper Fastening System
- Four-Tower, Single-Crank Height Adjustment
- Heavy-Duty Self-Aligning High-Speed Bearings
- Spring-Loaded Industrial Rubber Pinch Rollers
- Heavy-Duty Steel Stand

5075 Advantages:

- The biggest Woodmaster Drum Sander
- Enormous sanding width — 2X our smallest model
- Wide enough to mount the drum with 2 -3 different grit papers
- Top features — like every Woodmaster Drum Sander
- 100% Woodmaster quality



Woodmaster Owners Say...

44” Table, 50” Woodmaster

“My Performax® sander wasn’t doing the job I wanted — you can’t ever get a cantilevered machine totally true. I told a friend of mine I was going to buy a 38” Woodmaster Drum Sander. He said, ‘Why only 38”? That table you just made is 44”.’ So I bought the 50”. It has saved me a ton of time. I can’t get rid of my Performax®: nobody wants it.”

— Mark Sprague, Far Beyond Woodworking, W. Dover, VT
Woodmaster 5075 Owner

MODEL

Model 5075

Maximum width	50"
Stock thickness range	0 to 5-1/4"
Shortest sandable stock	7"
Pinch rollers	1-1/2" dia., non-marking, molded rubber
Rate of feed	0' to 16' per minute
Sanding head	6" diameter, dynamically balanced, precision-machined steel
Bearings	1-1/2", self-aligning
Bed size	32" x 50"
Sanding paper	6" x 190", felt backed
Power required	40-amp service
Motor & drive system	7-1/2HP power package includes 220V, 31 amp, single phase, 1725 RPM motor, totally enclosed ball bearing motor, switch, cord, plug, V-belt, pulley.
Size	61 1/2" w x 38 1/2" d x 41" h
Weight	947 lbs.

Handles 3-Foot Wide Panels with DOUBLE DRUMS

Here's the double-drum sander production shops have asked us for. 2 drums — each a generous 37" wide — let you mount different grit papers on each. You'll take care of primary and finish sanding in a single pass.

3875-X2 Key Features:

- TWO Dynamically-Balanced Steel Drums
- Sands work up to 37" wide
- Variable-Speed Feed Rate
- High-Efficiency Dust Removal System
- Industrial Conveyor Belt System
- Optimum 750 RPM Drum Speed
- High Torque, High Power 7-1/2HP Motor
- Hook & Loop Paper Fastening System
- Four-Tower, Single-Crank Height Adjustment
- Heavy-Duty Self-Aligning Bearings
- Spring-Loaded Industrial Rubber Pinch Rollers
- Heavy-Duty Steel Stand

3875-X2 Advantages:

- Supercharged performance for mid-size shops
- Greater production speed and efficiency
- Generous sanding width
- Same features as larger model
- 100% Woodmaster quality

**OVER
3 FEET
WIDE**

**Motor
Upgrades
Available!**

2 DRUMS!



TWIN DRUMS give you twice the sanding surface for twice the production speed and efficiency.

Woodmaster Owners Say...

"Double drum works well."

"I have the Woodmaster 3875-X2 the double drum sander. It works well for me. It saves me time and increases quality. I can sand everything to the same exact thickness instead of with just a belt sander. You can only get it so good with a belt sander. The Woodmaster does what I want it to do. I'm happy with it; it's a good machine.

— *Steve Bechtel,*
Wofford Heights, CA
Woodmaster Owner

MODEL

Model 3875-X2

Maximum width	38"
Stock thickness range	0 to 5-1/4"
Shortest sandable stock	7"
Pinch rollers	1-1/2" dia., non-marking, molded rubber
Rate of feed	0' to 16' per minute
Sanding head	6" diameter, dynamically balanced, precision-machined steel
Bearings	1-1/2", self-aligning
Bed size	43" x 38"
Sanding paper	6" x 144", felt backed
Power required	40-amp service
Motor & drive system	7-1/2HP power package includes 220V, 31 amp, single phase totally enclosed 1725 RPM motor, switch, cord, plug, V-belt, pulley.
Size	52" w x 49" d x 43 1/2" h
Weight	1,148 lbs.

The BIGGEST & FASTEST Woodmaster Ever Made

NEWEST
in our long line of
DOUBLE-DRUM
SANDERS!

Both our 3875-X2 and our new 5075-X2 are DOUBLE DRUM sanders. Double drums gives you twice the sanding surface so each pas through one of our "X2" machines is the equivalent to TWO passes through a single drum machine.

YOU'LL DOUBLE YOUR PRODUCTION SPEED with twin drums: you handle primary and finish sanding in one pass by mounting coarse sandpaper on the first drum and fine sandpaper on the second drum. Feed a roughcut board into your double drum Woodmaster and it comes out the other end ready for the finish of your choice!

5075-X2 Key Features:

- TWO Dynamically-Balanced Steel Drums
- Sands work up to 49" wide
- Variable-Speed Feed Rate
- High-Efficiency Dust Removal System
- Industrial Conveyor Belt System
- Optimum 750 RPM Drum Speed
- High Torque, High Power 7-1/2HP Motor
- Hook & Loop Paper Fastening System
- Four-Tower, Single-Crank Height Adjustment
- Heavy-Duty Self-Aligning Bearings
- Spring-Loaded Industrial Rubber Pinch Rollers
- Heavy-Duty Steel Stand

5075-X2 Advantages:

- The NEWEST, BIGGEST & BEST Woodmaster Drum Sander
- Enormous width — 2 times our smallest model
- 2 DRUMS handle primary & finish sanding in 1 pass
- Top features — like every Woodmaster Drum Sander
- 100% Woodmaster Quality

2 DRUMS!



TWIN DRUMS give you twice the sanding surface for twice the production speed and efficiency.

**OVER
4 FEET
WIDE**

**Motor
Upgrades
Available!**



DOUBLE YOUR PRODUCTION SPEED with DOUBLE DRUMS!

Both our 3875-X2 and our new 5075-X2 are DOUBLE DRUM sanders. Double drums gives you twice the sanding surface so each pas through one of our "X2" machines is the equivalent to TWO passes through a single drum machine.

YOU'LL DOUBLE YOUR PRODUCTION SPEED with twin drums: you handle primary and finish sanding in one pass by mounting coarse sandpaper on the first drum and fine sandpaper on the second drum. Feed a roughcut board into your double drum Woodmaster and it comes out the other end ready for the finish of your choice

MODEL	Model 5075-X2
Maximum width	50"
Stock thickness range	0 to 5-1/4"
Shortest sandable stock	7"
Pinch rollers	1-1/2" dia., non-marking, molded rubber
Rate of feed	0' to 16' per minute
Sanding head	6" diameter, dynamically balanced, precision-machined steel
Bearings	1-1/2", self-aligning
Bed size	41" x 50"
Sanding paper	6" x 144", felt backed
Power required	40-amp service
Motor & drive system	7-1/2HP power package includes 220V, 31 amp, single phase totally enclosed 1725 RPM motor, switch, cord, plug, V-belt, pulley.
Size	64-1/4" w x 49" d x 43 1/2" h
Weight	1,396 lbs.

ADD GENUINE WOODMASTER ACCESSORIES

Boost Production Speed & Profitability

STEEL EXTENSION TABLES

Stabilize your work by adding 32" of extra support — 16" at each end — to any Woodmaster Drum Sander. Sturdy steel brackets hold four 1-1/2" diameter ball bearing rollers. Brackets bolt securely to the frame and move up/down with the Conveyor Belt. Easy installation, no drilling.

Item	Fits Drum Sander Model
26ET	2675
38ET	3875, 3875-x2
50ET	5075, 5075-x2



ACCESSORIES SHIP FREE when ordered with your Woodmaster!

REVERSING KIT

Never again hike between infeed and outfeed! Simply flip a switch and the Conveyor Belt reverses direction. Your workpiece comes back to you as it gets another sanding pass. FRK2



HOOK & LOOP MATS

Stretch-proof paper mounting is easy

Other sanders have clips that make attaching/tensioning sandpaper difficult. Our self-adhesive Hook & Loop Mats hold our felt-backed paper securely. The harder you sand the tighter it grips.

26VM for 2675
38VM for 3875, 3875-x2
50VM for 5075, 5075-x2



FELT-BACKED SANDPAPER

Wholesale Prices!

This is the "good stuff" — premium quality felt-backed sandpaper gives excellent insulation against heat buildup (Heat weakens the glue, loosens the grit, and wastes paper.) A perfect mate to our easy-installation Hook & Loop Paper Fastening System. Comes in all popular grits, economical 25 yd. x 6" bulk rolls.

Item	Grit
220R6	220
180R6	180
150R6	150
120R6	120
100R6	100
80R6	80
60R6	60
40R6	40



SPARK-FREE CAST ALUMINUM BLAST GATES

Aluminum won't spark so these are the best gates you can get. Choose 4" or 6" diameter. Use them to create a permanent system among several machines so you won't have to move hoses machine-to-machine.

Item	Diameter
BG-1	4"
BG-6	6"



HEAVY-DUTY FLEXIBLE HOSE

This is the classic, heavy, ribbed black flex hose used in shops around the world. We bought in bulk and pass the savings along to you. Buy more than you need and cut it down for custom applications. Each section comes complete with 2 clamps.

Item	Diameter x Length
820-H	4" I.D. x 10'
820-HD	4" I.D. x 20'
Item	Diameter x Length
1033-H	6" I.D. x 10'
1033-HD	6" I.D. x 20'



At last...a HIGH VOLUME 5HP UNIT FOR STANDARD CEILING HEIGHTS!

Many shops have relatively low ceilings that make other 5HP dust collectors impossible — until now! Our newest model pulls a voracious 4,944 CFM, yet it'll fit in shops with low ceilings. It's spark-proof aluminum, MADE IN USA, gives you more air suction capacity and costs far less than imports!

Model DB500

SPECIFICATIONS

Air Suction Capacity:	4,944 CFM	Motor:	5HP, Totally Enclosed, Fan Cooled, 230V, 23 amp., Single Phase, complete with cord, switch, plug.
Capacity:	110 gallon (2 55 gal. drums — you supply)	Shipping Weight:	119 lbs.
Intake Diam:	6" (use 6" hose)	Includes:	Vertical pipe, Y-branch, hose clamps, steel motor stand.
Impellor:	Sparkproof heavy duty aluminum, 13" diam. with 8 precision-balanced, self-cleaning radial blades.		
Filter Bag:	1 micron, 25" diameter x 45" depth, finer filtration bags available		



MOVES MORE AIR & COSTS LESS than imports!

3HP "FULL SHOP" DUST COLLECTION SYSTEM

Our powerful 3HP full-shop system delivers a hurricane force of over 2,688 cubic feet of air per minute! Model 1033 features sparkproof cast aluminum construction and feeds into a big 55 gallon drum (you supply) for easy collection.

This ingenious unit can be ceiling or floor mounted and is able to handle multiple drops to machines throughout your shop. Like the Woodmaster, MADE IN USA! **Model 1033**

SPECIFICATIONS

Air Suction Capacity:	2,688 CFM	Motor:	Totally enclosed 3HP, 230V, 11.8 amp with 8' cord, switch, plug
Capacity:	55 gallon (you supply 55 gal. barrel)	Height:	6'
Intake Diam:	6" (use 6" hose)	Weight:	50 lbs.
Impellor:	12.5" diameter, 8 precision-balanced self-cleaning radial blades	Includes:	Vertical pipe, hose clamp, steel stand
Filter Bag:	4 micron, 25" diameter x 41" depth		



Make your Sander Mobile

Our Mobility Kit includes 4 - 2" Heavy Duty Locking Caster wheels. You also get mounting hardware and 2 Steel Mounting Plates for added strength and convent installation. For Model 2675, 3875 or 5075 Single Head Drum Sanders.

Item # SA300



ACCESSORIES SHIP FREE

When Ordered With Your Woodmaster!

“FINE WOODWORKING” MAGAZINE GIVES WOODMASTER TOP VOTE

Continued from p. 5

For busy shops, closed-frame sanders such as the Grizzly G1066 (23-1/2" capacity), Performax ShopPro (25"), RBI 426 (26") and Woodmaster 2675 (26") may make more sense than the lighter-duty cantilevered machines. Closed-frame machines are stiffer and can handle more powerful motors, and that translates to more aggressive and faster sanding.



RBI and Woodmaster share many good features.

The RBI 426 and Woodmaster 2675 are smooth-running sanders with plenty of power. They're heavy and would do fine as stationary machines, although mobile bases are available. They both require 220-volt power supply. The Woodmaster has a reversing switch for the conveyor motor, a useful feature when setting up initial depth of cut or if stock gets jammed because the depth of cut was too deep.

Changing abrasive strips on the Woodmaster is a snap. Once the machine's large top cover is off, there's plenty of maneuvering room. It takes patience to get the strip started because the hook-and-loop material doesn't allow minor changes in the angle of the strip as it is wrapped around the drum.

Grizzly's machine sports two drums.

The Grizzly G1066 is unique in that it has two drums, which allow the use of two different grits of abrasive. It's a big machine and has plenty of power. It's also half the price of the other large machines tested. To keep price so low, however, certain choices had to be made in the engineering and use of materials. The chain-and-sprocket system for raising and lowering the table uses lighter-duty materials than the competition. The table (is) a welded steel frame with a particle board platen. The feed rate is not adjustable. Changing abrasive strips on the Grizzly is awkward. A loose spring clip must be hammered in place over the



Access is good inside the Woodmaster, and that makes abrasive-strip changes easy. A hook-and-loop system keeps the strip in place.



Abrasive strip changes are a bit more difficult with the RBI because the working space is constricted. I ended up pinching my fingers between the drum and dust-pickup chute a few times.

end of the abrasive strip to lock it to the drum. If the hammer blow is not dead on, the clip may fly across the shop. If you hit it too hard, it snaps.

There are many good machines to choose from.

I came away from this review surprised at how well all of the machines sanded. (Some) had better features than others...but there seems to be a machine for shops and budgets large and small.

Of the closed-frame machines, the Woodmaster 2675 gets my top vote. It is robustly built, smooth and quiet in operation, offers easy abrasive-strip changing, and includes a reversing conveyor. I would, however, replace the dust-chute bolts with threaded knobs for easy access.

We took his advice: all Woodmasters now have threaded knobs!

Roland Johnson owns a cabinet shop in Sauk Rapids, Minnesota

	Grizzly G1066	Performax ShopPro 25	Woodmaster 2675
Max. Stock Thickness	4-1/4"	4"	5-1/4"
Max. Stock Width	23-1/2"	25"	26"
Min Stock Length	9"	2-3/4"	7"
Drum Motor	5HP	Leeson 1.5HP	Leeson 5HP
Conveyor Speed	11 fpm	0 to 10 fpm	0 to 16 fpm
Weight	430 lbs.	275 lbs.	590 lbs.

A few more useful facts...

- Woodmaster's 6" drums give you MORE sanding surface than other machines: 20% more than Performax's 5" drum, 25% more than RBI's 4" drum.
- Woodmaster's are heat-dissipating machined steel, not less expensive aluminum which holds paper-destroying heat.
- Woodmaster's dust collection chute, drawing from the bottom of the drum, is superior to top-drawing chutes. It saves paper and yields better surfaces.
- Woodmaster's sanding widths are engineered to USA standards: 26" sander handles 25" wide workpieces with room to spare. Imports are built to Asian standards.
- Visit www.finewoodworking.com and check out their discussion group, "Knots," for some VERY interesting comments about Woodmaster Drum Sanders.

Read Our Customers' **TOUGHEST QUESTIONS** *And our down-to-earth answers.*

Q: *How can I boost my woodworking profits?*

A: Spend less time sanding. Time-and-motion studies prove that the average woodworker spends 60% of his time hand sanding. That's like doing nothing but sanding from January to July! Reducing sanding time is the easiest way to increase shop efficiency. How much will your efficiency increase? Studies prove the Woodmaster Drum Sander cuts sanding time by 90%. What it now takes you an hour to sand can be done in just 6 minutes...or less.

Q: *Is reducing sanding time the only way Woodmaster helps my business?*

A: No. First, you'll produce better finishes than you can by hand. Second, "reworks" are reduced. Third, many Woodmaster owners raise their prices to reflect the higher quality of work they produce. And fourth, you can reduce labor costs because less-experienced woodworkers can produce fine finishes on this machine.

Q: *Is there a problem with less expensive palm sanders or hand-held belt sanders?*

A: If you're a hobbyist or work on a very small scale, you might get along perfectly well with smaller, lower-cost hand-held sanders. But if earning money or producing professional quality work matters to you, you'll avoid small, hand-held sanders: they take too much time and work only a few square inches at a time which makes ripples, unevenness, and low spots unavoidable.

Q: *What about big, wide-belt sanders? Aren't they the best sanders for professionals?*

A: Wide belt sanders are great, and they produce smooth, uniform surfaces. The trouble is cost: they run \$7,000 - \$25,000 - fine if you own a several-million-dollar furniture factory but impractical for cabinet shops, furniture makers, independent shops, and self-employed woodworkers.

Q: *OK, what makes the Woodmaster Drum Sander a better option for me?*

A: In a nutshell— speed, quality, bigger profits: that's what makes the Woodmaster Drum Sander a better option. It slashes your sanding time by 90% and frees you from hours of drudgery pushing a palm sander around. You get smooth-as-glass finishes – the same quality as produced by big wide-belt sanders – at a price that's well within reach of the average woodworker.

Q: *I've seen drum sanders at lower cost in woodworking equipment catalogs. Why not go for them?*

A: It's like comparing apples and oranges. Low-price drum sanders in big woodworking or surplus catalogs are hobby-quality machines, usually imported from Taiwan or China where labor costs and performance standards are a lot lower than here at home. They're smaller than the Woodmaster, lighter weight, a lot less powerful, and they don't produce the same quality finish. They use lower quality components and plastic instead of heavy-gauge steel. As one of our customers says, "When you're running production, you don't want plastic."

Q: *I can buy other drum sanders. Why should I choose Woodmaster?*

A: The Woodmaster Drum Sander is a well engineered, well built, heavy duty, serious piece of sanding equipment capable of working day in, day out for years. It's built for professional and serious home cabinetmakers, shops, and general woodworkers. It has 10 major advantages over all others: 1) quality, 2) pays for itself fast, 3) variable feed rate, 4) best dust collection, 5) greater stability, 6) larger drum than others, 7) more mass & weight, 8) better heat dissipating systems, 9) industry's best consumer protection, and 10) in-house financing.

Q: *What's the advantage of the variable feed rate?*

A: Turn a dial and you slow the industrial rubber conveyor belt – same as used in wide-belt sanders – down to just inches per minute or speed it up to 16' per minute. You match the speed to the type of work you're doing and the type/condition of the wood you're sanding. This kind of flexibility gives you perfect finishes without guesswork.



Turn the dial and fine-tune the feed rate from 0 – 16' per minute or anywhere in between.

Q: *What makes your dust collection design better than any other?*

A: Virtually all other drum sanders collect dust by drawing it from the TOP of the drum. Ours draws from the BASE, removing dust before it gets caught up in rotation and loads the sandpaper.

MORE Tough Questions! >

MORE Tough Questions!

Q: *Is your larger drum better?*

A: Yes, it is. Many drum sanders use 5" aluminum drums. Woodmaster's are 6" precision-machined steel. That's 20% larger so there's more surface area, more sandpaper in contact with more wood at any given time for faster sanding. But more than that, steel dissipates heat better than less expensive aluminum does. Heat destroys sandpaper by causing the paper to stretch and the adhesive to degrade. Steel stays cooler than aluminum and won't flex or bend. Woodmaster further reduces heat buildup by rotating the drum at less than half the speed of other sanders – at the optimum speed specified by 3-M Corp., the world's leading sandpaper producer, for efficient material removal and long sandpaper life.

Q: *Isn't a fast-turning drum an advantage?*

A: No, it's a disadvantage because speed causes heat which destroys sandpaper. Other sanders' motors turn twice as fast as Woodmasters'. Fast-turning (3,450 RPM) motors are much less expensive than the slower one (1,725 RPM) we use. Machines with fast motors use gears/belts to reduce drum speed and heat buildup...but lose power and torque in the process. Our better quality, more expensive, slower-turning motor avoids heat buildup without gears so it delivers full torque.

Q: *Why is weight an advantage in drum sanders?*

A: A full-size automobile holds the road better and gives a smoother ride than a small car. Sanders are the same way: light, 350-lb. machines are prone to vibration and can walk around your shop. Woodmaster, with up to half-a-ton of steel, is so vibration-free you can balance a nickel on edge while it's running. And the Woodmaster won't "walk" around.

Q: *I get 60 days to try it in my own shop?*

A: You can put your Woodmaster to work in your shop for a full two months and then return it for a refund or exchange it for another model if you're not totally satisfied. Very, very few ever come back – we put this program in place years ago to make it clear to customers that you simply cannot lose with Woodmaster: we won't let you.

Q: *Is your warranty better than others?*

A: Yes, it is. The typical drum sander carries a 1-year warranty on the machine. The Woodmaster is covered for 5 years – 500% longer. What's more, the motor is also warranted for the same 5 years. No other drum sander comes close.

Q: *If I were to finance a Woodmaster, what would the monthly payment be?*

A: Depending on the model you choose, your monthly payments could be as low as \$94 a month. Woodmaster is one of very few American companies that has its own financing in-house. We understand woodworkers and your business and will work with you to make your purchase possible...just as we've done with thousands of woodworkers.

Q: *Can I get a deal? Do Woodmasters ever go on sale?*

A: From time to time, we do run special offers. If there's a (color) flyer in this packet, there's a sale offer in effect for a short time only.

Q: *How do I go about ordering?*

A: The fastest, easiest, and most popular way is to simply pick up the phone and call us TOLL FREE at 1-800-821-6651. We'll answer any questions you may have and take care of everything for you including doing the paperwork on your order and financing application. If you prefer, you can mail or fax your order. Mail to: Woodmaster Tools, Inc, 1431 N. Topping Ave., Kansas City, MO 64120. Fax to: 1-816-483-7203.

Q: *When will my Woodmaster arrive?*

A: From the day you place your order to the day your Woodmaster arrives is generally a week to ten days. If you phone your order, we'll give you a shipping date on the spot.

Q: *Anything else I should know?*

A: Only what Woodmaster Drum Sander owner, George Carson, told us recently. "The Woodmaster is the last sander you'll ever need to purchase. The beauty of it is the design. The body, the motor, the conveyer system; its not overly complex. It's made to run really well. It's built like things were in the 50's or 60's when they made things to last. It's not over-engineered. It's got really nice components and the overall design is made to operate with very little that can go wrong."

Do YOU Have Tough Questions?

We know you've got questions. After all, a Woodmaster is an important purchase and you wouldn't be considering one if you weren't serious about woodworking.

Call with QUESTIONS –1-800-821-6651

**YOU'RE PROTECTED BY THE
LONGEST & STRONGEST
CONSUMER PROTECTION PLAN
IN THE WOODWORKING INDUSTRY!**

**Woodmaster's Solid Steel
PROMISE OF SATISFACTION**

5-Year Limited Warranty

The best in the business! Your Woodmaster equipment and all Woodmaster attachments have been carefully inspected at our factory. We will, at any time within five years from date of delivery, repair or replace (our option) any part which is defective in materials or workmanship.

5-Year Limited Warranty on 5HP and 7.5HP Motors

The same five-year warranty stated above also applies to our 5HP and 7.5HP motors. NO other manufacturer offers this important benefit!

~~60~~ 30-Day NO RISK In-Shop Trial

You take no risk! When your equipment arrives, put it to work for two full months completely at our risk. Use it as much as you like. Make absolutely certain that it is everything you expected. If you are not entirely pleased and satisfied, simply notify us and return it freight prepaid for a full refund.

TOLL-FREE 1-800-821-6651 Factory-Direct Order Line

Phone toll-free to get a courteous and prompt answer to any questions you have about Woodmaster products, details on shipping dates, methods of payment, applying for Woodmaster's Easy Payment Plan, and more.

Ask-an-Owner Program

Want to talk to a Woodmaster owner to learn what it's really like to own one? Call toll free and we'll give you names and numbers of Woodmaster owners near you. Talk to these craftsmen, perhaps even visit their shops, and you'll get straight-forward, candid opinions about Woodmaster — the company and the equipment.

Woodmaster
TOOLS, INC.

**Call TOLL-FREE
1-800-821-6651**

HERE'S HOW YOU BENEFIT:

You Get Top Protection on the Machine

Many other companies warrant their machines for only 1 year. You get 5 TIMES the coverage with Woodmaster.

You Get Top Protection on the Motor

Some companies don't warrant their motors at all and many that do cover them for only 1 year. Woodmaster's motors are covered 5 times longer — just like the machine itself is.

You Try it THEN Decide You CANNOT lose here: try a Woodmaster in your own shop, on your projects, for two full months. Put it through its paces, really work it. Like it? Keep it. Don't like it? Return it and we'll issue you a prompt refund, no questions asked.

You Call us FREE You get customer service that's getting harder and harder to find these days. Please do use our Toll Free Factory Direct line now to order, and as long as you own your Woodmaster. We want to hear from you...anytime!

You Get Objective Opinions The Woodmaster is an important investment. That's why we offer to put you in touch with woodworkers who already own Woodmasters: so you can learn first-hand, from an objective woodworker, what owning one could do for your business.

**Best consumer protection means
BEST QUALITY MACHINE & BEST CORPORATE INTEGRITY**

WE OFFER YOU industry-best protection because we want to make something crystal clear: the Woodmaster Drum Sander is the best there is — serious, heavy-duty equipment that's built to give you top performance year after year after year. **If Woodmaster — the machine and the company — was anything less than the very best, we could NEVER give you the industry's strongest, longest, most extensive consumer protection!**

**America's
#1 Drum
Sander!**

Woodmaster is MADE IN THE USA

Kansas City has been Woodmaster's home since 1980. Our factory is state of the art and uniquely different from other manufacturing facilities.

It's dead-center in the USA. Many equipment companies are manufacturing in China these days. Woodmaster is one of the ONLY woodworking equipment manufacturers that can still say, "MADE IN THE USA and proud of it!" Our central location puts us in easy reach of the entire country.

It's 85' underground. Our factory is located in a series of underground caves carved by limestone mining operations in the 1930's. That might seem an unusual setting for a factory but it offers many advantages.

Efficient Operation

You may think caves mean darkness and cold, but our 50,000 square foot complex is warm, dry, well-lit and comfortable. The cost of underground space is a bargain — that's one of the ways we hold manufacturing costs down and pass the savings along to you, our customer.

Underground is also a great place to work. Barry Bland, our VP of Manufacturing says, "This is a fantastic place to build equipment." The temperature is a constant 70° all year 'round. "This eliminates all heating and cooling costs 12 months a year," explains Barry. "We're comfortable here and have lots of room — all that helps us build a better drum sander."



Welcome to Woodmaster's manufacturing facility located BENEATH Kansas City, MO.

Now more than ever

IT'S TIME TO BUY AMERICAN

Woodmaster is committed to manufacturing — and keeping jobs — in the USA. And "Made in USA" means plenty:

★ **USA CRAFTSMANSHIP**

AMERICAN workers hand-assemble every Woodmaster. And your drum sander is built the way machinery used to be built: heavy, solid, true, simple, overbuilt to last. That's why we put a 5 year limited warranty on every Woodmaster.

★ **USA POWER**

US-made motors simply "smoke" overseas motors in power and durability. Every Woodmaster has USA-made motors: it's the only way to guarantee you all the power you need to handle your toughest jobs for years to come.

★ **USA SERVICE**

We build 'em right here in Kansas City, USA so there's no waiting for parts from overseas. When you call, you'll talk with a real person right in KC — folks who've earned a wage running and/or assembling our machines.

★ **BUY USA — IT'S THE RIGHT THING TO DO**

With America facing so many challenges at home and abroad, it just feels better to own a machine made by a company that's giving good jobs, salaries, and benefits to American workers. The US dollars you spend at Woodmaster STAY in the USA.

Why Buy AMERICAN-MADE?

“Quality control is better in the USA.”

“Once Taiwanese tools started being imported, everybody said you can’t afford to buy American any more because the imports were so cheap. Well, that’s what they are: cheap. Put a wrench on a nut and it’ll strip. I learned early to buy American whenever I could. The closer to home for me the better — I think the quality control is better in the USA.”

John Carlson, Vargas MN

Chinese? No thanks.

“I mill my own lumber and make cabinets. I was looking for a good sander to run door panels, I came across Woodmaster and I have been really happy with it. It’s an excellent piece of machinery.

It’s important to me that Woodmaster is made in the USA. I’m sure I have Chinese stuff in my shop. It’s hard to buy something that isn’t made in China these days but I don’t do it knowingly. I buy American-made whenever I can.”

Earl Byram, Gooding ID

Chinese imports: poor quality motor windings

“I did a cost-comparison between Woodmaster, Grizzly®, Delta® and others from Taiwan. I like Woodmaster because of the overall quality. The horsepower, the conveyor, the way the sandpaper attaches to the drum with hook-and-loop fasteners; it’s just a quality piece of equipment compared to the others.

Grizzly® had five different problems. I saw a Delta® in person and it didn’t have enough horsepower — it bogged down too easily. Chinese imports? I’ve heard about their motor windings being poor. The price was up near Woodmaster’s but yours have US motors and US parts. Well, I’m sorry but I want to stick with Made in USA. Better finish, better castings, USA-made motors. I think USA-made equipment is tops.”

George A. Carson, Rome NY

“I frown on imports.”

“I don’t know about you but I frown on imports. I lean toward buying USA-made rather than go and save a dollar or two. I’m not made that way.”

Robert Seward, Meadow Lands PA



IT’S EASY to put a Woodmaster Drum Sander in your shop

ORDERING FACTORY-DIRECT is easy

You’ll be ordering your Woodmaster directly from our Factory here in Kansas City, Missouri. You’ll speak with Sales Reps who’ve been with us for years and who know our machines inside out. We DON’T have dealers so you don’t pay dealer markups — you buy Factory-Direct and save.

For FASTEST, MOST CONVENIENT ORDERING, call us TOLL FREE. We’ll can answer any lingering questions and give you a shipping date right on the spot. Also, we can tell you of any Factory Specials in effect when you call. We’ve also included a handy Order Form for those who prefer to mail or fax in your order.

FINANCING is easy

Business-oriented woodworkers appreciate our Woodmaster Easy Payment Plan because it puts a Woodmaster Drum Sander in your shop before you’ve paid a dime. Putting it to work increases your production speed and quality — more than enough to offset the low monthly payment. Your Woodmaster Drum Sander is fully capable of paying for itself.

Woodmaster is one of very few companies that offers in-house financing — most others use outside financing companies. That benefits you two ways: First, you’ll speak directly with the people responsible for credit approvals. Second, we understand all the financial aspects of woodworking businesses like yours — and the challenges — and we’ll work with you.

**CALL TOLL FREE
1-800-821-6651**



BOOST YOUR PROFITS 75%... OR MUCH MORE!



Hand sanders are too small for professional woodworking. Wide-Belt sanders are far too expensive for the small shop.

At last, the Woodmaster Drum Sander is the fast, practical, and affordable sanding solution for cabinetmakers and production shops. You'll slash hand sanding time to a bare minimum while you enjoy wide-belt performance...at 1/3 the cost.

WHY do Woodworkers choose Woodmaster?

*The fact that we **INVENTED** the mid-size drum sander could have something to do with it.*

Big, wide-belt sanders have always been too expensive for anything but large-scale manufacturers. Over 25 years ago, we created the first smaller-scale, lower-cost alternative specifically for mid-to-large shops and independent woodworkers: the Woodmaster Drum Sander.

"It's built like a tank"

Customers tell us all the time, "My Woodmaster is built like a tank!" Our machines are serious equipment that outweighs and outperforms light-duty imports many times over. When you receive 1,000 lbs. of made-in-USA Woodmaster, you'll see this is bullet-proof equipment built to last a lifetime.

Solid as our reputation

Mechanical superiority is one key to success; corporate integrity is another. We put our money where our mouth is with premier customer service and industry-leading warranties. Ask other woodworkers about Woodmaster or visit woodworking chat rooms online. You'll hear and read good things about us...because we treat customers right.

www.woodmasterdrumsanders.com

CALL TOLL FREE 1-800-821-6651

**Woodmaster
TOOLS, INC.**

Woodmaster Tools, Inc.
PO Box 34312
Kansas City, MO 64120-4312

See **BREAKTHROUGHS** Inside...

• Small Shops' Sanding Problem SOLVED!	p. 2
• Sanding Problem & Solution	p. 2
• Your Profit Calculator	p. 4
• Owner knows: "Comparable to a Wide Belt Sander"	p. 4
• Fine Woodworking says, "Woodmaster Gets My Top Vote"	p. 5
• Take a look under the hood	p. 6
• Exclusive Woodmaster Features	p. 8
• 4-Point Heat Reduction System	p. 9
• 26" SINGLE Drum Model	p. 11
• 38" SINGLE Drum Model	p. 12
• 50" SINGLE Drum Model	p. 13
• 38" DOUBLE Drum Model.....	p. 14
• NEW! 50" Double Drum Model.....	p. 15
• Genuine Woodmaster Accessories	p. 16
• Our Customers' Toughest Questions	p. 19
• Industry's Strongest Warranty	p. 21
• Made in the USA!.....	p. 22
• It's EASY to put a Woodmaster in your shop.....	p. 23